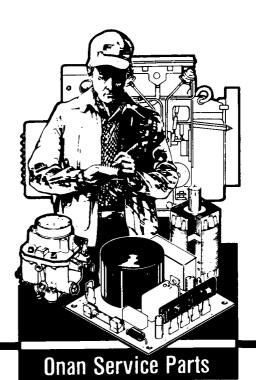
The following catalog has gaps in its page numbers, or doesn't have any numbers. We have chosen to leave the page numbering in the order that Acrobat assigns it.

Onan

Parts Manual

3.0 kW



RV Electric Generating Set

924-0222 8-88 (Spec P-S) Replaces 9-81 (Spec P-S) Printed in U.S.A.



Onan Corporation
A Subsidiary of
McGraw-Edison Company
1400 73rd Avenue N.E..
Minneapolis, MN 55432
512 574-5000

Supplement 924-2000

Date: 11/8/83 Insert with -

Title: Parts Catalog Number: 924-0222

These parts apply to 2.5AJ-RV Gen Sets (50 Hz) beginning Spec S. Use these parts in place of/or in addition. to those listed in the main parts catalog.

Parts that are similar in appearance to those in the main parts catalog are not illustrated. Referenced parts under a main descriptive title that are not listed herein do not change.

CYLINDER BLOCK

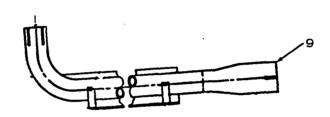
0-49	
Ų	

REF.	PART NO.	QTY. USED	PART DESCRIPTION			
49	403-0856	1	Eye Bolt, Lifting			

FUEL SYSTEM

REF. No.	PART NO.	PART DESCRIPTION	
1 22	146-0355 307-1302	Carburetor, Valve, Fuel	Gasoline (Kit) (Includes Mounting Gasket) Safety Shutoff (Electric)

EXHAUST SYSTEM

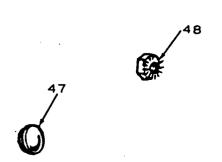


REF.	PART .	QTY.	PART					
NO.	NO.	USED	DESCRIPTION					
9	155-1588	1 .	Tube Assembly, Exhaust (Includes Heat Shield					

GENERATOR.

REF.	PART NO.	QTY. USED	PART DESCRIPTION
3	510-0047	1	+ Bearing, Ball
10	815-0391	2	Screw, Cap - Hex Head 50 Hz - Spec S (#10-32 x 1/2")
12	201-2658 201-2659	1 1	SLY, WOUND 240 Volt, 50 Hz (Includes Parts Marked +) 120 Volt, 50 Hz (Includes Parts Marked +)
13 14	203-0148 204-0009	1	<pre>+ Commutator (DC) + Collector Ring (AC)</pre>

+ - Parts Included in 201-2658 Armature Assembly. 201-2659



		CO	NIKOL
REF.	PART NO.	QTY. USED	PART DESCRIPTION
35 47	332-0147 517-0132	2 1	Terminal (#10) Plug, Output Box (7/16")
4 8	870-0183	2	Nut, Hex (6-32 wet)

Index

Kit, Carburetor Repair 12 Kit, Fuel Pump Repair 11 Adapter, Air Cleaner 10 Armature, Generator 16 10 Kit, Gasket 4 Kit, Label 22 Knob, Air Cleaner 10 Bearing, Camshaft 4 Bearing, Crankshaft 4 Bell, End 16 Block, Cylinder 4
Block, Terminal 18
Bolt, Lifting 4
Box, Breaker 13
Box, Control 19
Bracket, Exhaust 14
Bracket Governor Line, Fuel - Gasoline -10 Manifold, Intake 10 Muffler, Spark Arrestor 14 Paint 22 Pan, Drip 4 Pan, Oil 4 Bracket, Governor 9 Breaker, Circuit 18 Brush, Generator 16 Panel, Control 19,21 Piston 8 Plate, Mounting 4,21 Plug, Spark 13 Camshaft 7 Carburetor, Gasoline 10 Carburetor Components 12 Points, Ignition 13 Pump, Fuel 10 Pump, Fuel - Components 11 Clamp, Muffler 14 Coil, Ignition 13 Condenser, Ignition 13 Pump, Oil 4 Control, Remote Start Cover, Air Cleaner 10 Cover, Control Box 18 Relay, Start Solenoid 18 Resistor, Fixed 18 Ring, Piston 8 Rod, Connecting Rod, Governor 9 Cover, End Bell 16 Cover, Valve 6 Crankshaft 7 Cushion, Vibration 16 Scroll, Air 15 Seal, Oil - Crankshaft 4,9 Element, Air Cleaner 10 Seat, Valve 4 Shield, Heat - Exhaust 14 Filter, Fuel 10 Frame, Generator 16 Fuse, 5 Amp 18 Spring, Governor 9 Strap, Bond 5 Switch, Pressure - Oil 4 Switch, Rocker - Control 18 Gasket, Gear Cover 9 Gasket, Valve Cover Gear, Camshaft 7 Tappet, Valve 6 Tube, Exhaust 14 Gear, Crankshaft 7 Gearcase 9
Generator 16
Governor 9 Valve, Breather 6 Valve, Exhaust 6 Valve, Fuel Safety 10 Guide, Valve 4 Valve, Intake 6 Harness, Wiring 18
Harness, Wiring - Remote 21
Head, Cylinder 4
Hose, Breather 6 Wheel, Blower 15

Housing, Blower 15 Housing, Choke 10

Introduction

This catalog applies to the standard 3.0 AJ Recreational Vehicle generator set. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the model and specification number from the nameplate, select parts from this catalog that apply to your set. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the engine end (front) of the set.

Generator Set Data Table

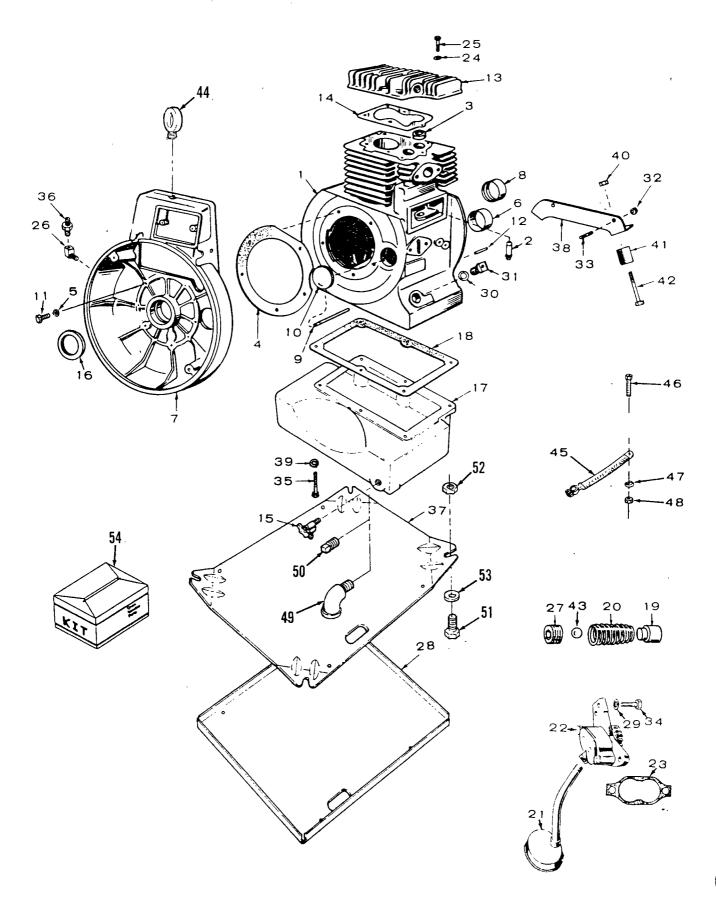
MODEL AND	ELECTRICAL DATA									
SPECIFICATION	TYPE	WATTS	VOLTS	HERTZ	WIRE	PHASE				
2.5 AJ-524R/*	REMOTE	2,500.	220:	50	2	1				
3.0 AJ-1R/*	REMOTE	3000	120	60	2	1				

* - The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

The letter R in MODEL and SPEC denotes electric start with start-stop at both the set and the remote control.

NOTICE!

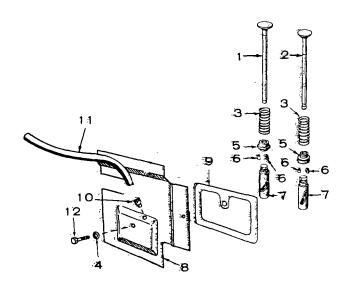
Items referenced as **Optional** indicate part is factory installed and may not be applicable to all models. For field conversions, additional parts are usually required.



Cylinder Block

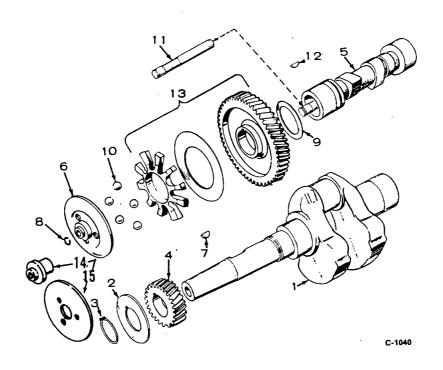
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	·	1	Block, Cylinder (See Short Block Catalog #932-0109)	26	502-0196	. 1	Elbow, Oil Pressure Switch Mounting
			(Includes Parts Marked *)	27	505-0274	1	Plug, Oil By-Pass
2	110-0441	2	*Guide, Valve	28	403-1376	1	Pan, Drip
3		-	Insert, Valve Seat - Exhaust	29		. 2	Washer, Lock - Spring (1/4")
-			(Chrome - Cobalt)	30		$\bar{1}$	Gasket, Oil Fill Plug
	110-0826	1	*Standard	- 31		ī	Plug, Oil Fill
	110-0826-02	ī	.002" Oversize		104-0091	2	Nut, Hex (Special)
	110-0826-05	ī	.005" Oversize	33		2	Stud, Engine Mounting Bracket
	110-0826-10	i	.010" Oversize	34			_Screw, Cap - Hex Head
	110-0826-25	ī	.025" Oversize	٠,		_	(1/4-20 × 1")
4	101-0257	ī	*Kit, Gasket - Bearing Plate	35	800-0056	6	Screw, Cap - Hex Head
		_	to Engine			_	$(3/8-16 \times 2-1/2")$
5	850-0045	5	*Washer, Lock - Spring (5/16")	36	309-0322	1 .	Kit, Switch - Oil Pressure
6	101-0367	2	*Bearing, Camshaft	0.77	400 1050	•	(Includes Terminals)
7.			Plate, Generator Adapter and	37		1	Plate, Mounting
		_	Rear Bearing (Less Bearing)		403-1294	1	Bracket, Engine Mounting
	231-0217	1	Begin Spec R		850-0050	6	Washer, Lock - Spring (3/8")
8	231-0258	1	Spec P (Kit) Bearing, Crankshaft	40	870-0330	4	Nut, Hex - Self Locking (7/16-14)
	101-0290	2	*Standard	41	402-0428	4	Cushion, Vibration - Engine
	101-0290-02	2	.002" Undersize				End Mount
	101-0290-10	2	.010" Undersize	42	800-0076	4	Screw, Cap - Hex Head
	101-0290-20	2	.020" Undersize				$(7/16-14 \times 2-1/4")$
	101-0290-30	2	.030" Undersize	43	510-0043	1	Bearing, Ball - Steel (5/16")
9	120-0387	1	*Tube, Crankcase - Oil	44	403-0856	1	Bolt, Eye - Lifting, 50 Hertz,
10	517-0048	1	*Plug, Expansion				Spec S
11	800-0029	5	*Screw, Cap - Hex Head	45			Strap, Bond
			$(5/16-18 \times 1-1/8")$		337-0049	1	Lower
12	516-0012	2	*Pin, Dowel - Gear Cover		337-0091	1	Upper - Spec S
			Alignment	46	800-0003	1	Screw, Cap - Hex Head - Bond
13	110-2628	1	Head, Cylinder	-			Strap $(1/4-20 \times 1/2")$
14	110-0836	1	Gasket, Cylinder Head	47			Washer, Lock (EIT) - Bond
15	504-0017	1	Valve, Oil Drain - Begin Spec S		-		Strap
16	509-0123	1	Seal, Oil - Crankshaft Rear		856-0006	1	Spec R (1/4")
			(Note: Included in 168-0129		856-0008	1	Spec S (5/16")
			Gasket Kit)	48	862-0001	1	Nut, Hex - Bond Strap
17	102-0864	1	Pan, Oil				(1/4-20)
18	102-0866	1	Gasket, Oil Pan	49	505-0011	1	Elbow, 90° - 60 Hertz
19	120-0012	1	Plunger, Oil By-Pass	50	505-0054	1	Plug, Square Head - Oil Drain
20	120-0140	1	Spring, Oil By-Pass				(1/4") (60 Hertz)
21	120-0571	1	Cup, Oil Pump Intake	51	800-0090	4	Screw, Cap - Hex Head
			(Includes Screen)				$(1/2-13 \times 1")$
22	120-0394	1	Pump, Oil (Includes Mounting	52	862-0016	4	Nut, Hex (1/2-13)
		_	Gasket)		850-0060	4	Washer, Lock (1/2")
23	120-0161	1	Kit, Gasket - Oil Pump		168-0129	1	Kit, Gasket - Engine Overhaul
24	526-0122	7	Washer, Flat - Hardened (5/16" Screw)				
25			Screw, Cap - Hex Head	* _	Parte Inc	luded in	Cylinder Block.
23		_	(Hardened)	· -	rai (5 1110	ruueu m	by i muer brock.
	110-0879	6	Special				
	114-0171	1	Special .				

Valve and Breather



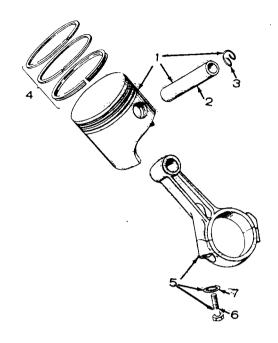
•	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	1	110-0828	1	Valve, Intake	7	115-0006	72	Tappet, Valve
	2	110-0827	1	Valve, Exhaust	8	110-2248	1	Cover, Valve
	- 3	110-0609	2	Spring, Valve	9	110-0832	1	Gasket, Valve Cover
	1	526-0063	ī	Washer, Flat - Copper	10	123-0486	1	Valve, Breather
	-	020 0000	-	(#10 Screw)	11	503-0679	.1	Hose, Breather (13")
	5	110-0540	2	Rotocap, Valve	12	800-0015	.1	Screw, Cap - Hex Head
	6	110-0008	4	Lock, Valve Spring Retainer				(1/4-20 × 3")

Camshaft and Crankshaft

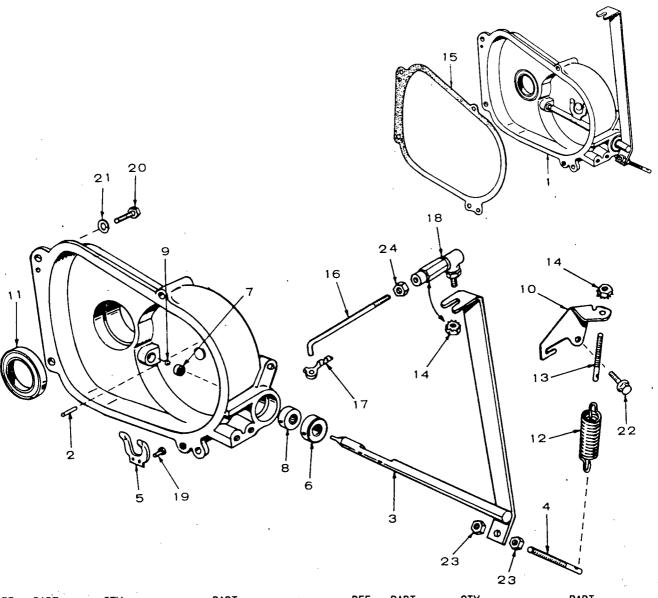


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	104-1302	1	Crankshaft (Includes Parts Marked †)	8 9	150-0078 105-0541	1	Ring, Lock - Cam Center Pin Washer, Camshaft Thrust
	515-0113	1	†Key (Not Shown)	10	510-0015	5	Ball, Fly - Governor
2	104-0050	. 1	Washer, Crankshaft Gear	11	150-0075	1	Pin, Camshaft Center
3	518-0012	1	Ring, Lock - Crankshaft Gear	12	515-0001	1	Key, Woodruff
			Washer	13	105-0377	1	Gear, Camshaft
4	104-0048	1	Gear, Crankshaft	14	150-1519	1	Hub, Governor Cup
5	105-0300	1	Camshaft (Includes Þin)	15	150-1520	1	Cup, Governor (Includes
6	150-1695	1	Kit, Cup - Governor (Includes Hub and Cup)				Bushing)
7	515-0001	1	†Key, Woodruff	. † -	Parts Incl	uded in	104-1302 Crankshaft Kit

Piston and Rod



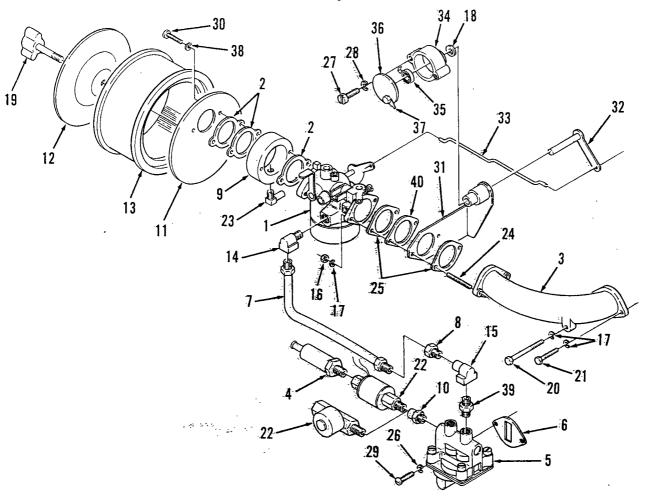
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Piston (Includes Pin and Rings)	5			Rod, Connecting
	112-0184	1	Standard		114-0283	1	Standard
	112-0184-05	1	.005" Oversize		114-0283-10	1	.010" Undersize
	112-0184-10	1	.010" Oversize		114-0283-20	1	.020" Undersize
	112-0184-20	1	.020" Oversize		114-0283-30	1	.030" Undersize
	112-0184-30	1	.030" Oversize	6	114-0023	2	Screw, Cap - Hex Head
	112-0184-40	1	.040" Oversize				(Special)
2	112-0063	1	Pin, Piston	7	854-0014	2	Washer, Lock - Internal Tooth
3	112-0013	2	Ring, Potaining				(1/4")
4			Ring Set				
	113-0 19 3	1	Standard				
	113-0193-10	1	.010" Oversize				
	113-0193-20	1	.020" Oversize				
	113-0193-30	1	.030" Oversize				
	113-0193-40	1	.040" Oversize				
	0337895	;					
	635°	H					



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REF	PART	QTY	PART	REF	PART		QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	•	USED	DESCRIPTION
1	103-0435	1	Gearcase (Includes Parts	15	103-0013		1	Gasket, Gear Cover
		•	Marked *)	16	150-1428		1	Rod, Governor Arm to
2	516-0117	1	*Pin, Roll - Governor Cup Stop					Carburetor
_			(3/16 x 13/16")	17				Clip, Governor Link to
3	150-1426	1	*Arm and Shaft, Governor					Carburetor
4	150-0177	1	*Stud, Governor Sensitivity		518-0004		1	Through Spec R
			Adjusting		518-0006		1	Begin Spec S
5	150-1187	1	*Yoke, Governor Shaft	18	150-0639		1	Joint, Ball
6	509-0008	1	*Seal, Oil - Governor Shaft	19	815-0046		2	*Screw, Machine - Pan Head,
7	510-0008	1	*Bearing, Governor Shaft -					Cross Recessed (#8-32 \times 3/8")
•		_	Lower	20				Screw, Cap - Hex Head
8	510-0013	1	*Bearing, Governor Shaft -		800-0031		2	5/16-18 × 1-1/2"
-		_	Upper		800-0034		2	5/16-18 × 2-1/4"
9	510-0014	. 1	*Ball, Governor Shaft Thrust	21	850-0045		4	Washer, Lock - Gear Cover
10	150-1429	1	Bracket, Governor Spring					Mounting (5/16")
11	509-0012	ĩ	*Seal, Oil	22	815-0290		1	Screw, Tapping - Hex Washer
12	150-0098	ī	Spring, Governor					Head (1/4-20 x 5/8")
	150-0096	· 1	Stud, Governor Spring Tension	23	870-0053		2	*Nut, Hex (#10-32)
			Adjusting	24	870-0053		1	Nut, Hex (#10-32)
14	870-0131	2	Nut, Hex - With External					
*-	0.0 0101	-	Tooth Lockwasher (#10-32)					
	6 tu		100(11 2001/4001101 (#10 02)	•	D T	. 1		0

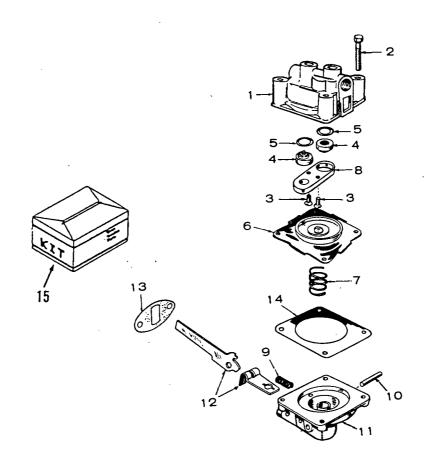
* - Parts Included in Gearcase.

Fuel System



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF	PART	QTY USED	PART DESCRIPTION
1	146-0355	1	Carburetor (See Separate Page: for Components) (Includes	;:21	800-0007	.1	Screw, Cap - Hex Head (1/4-20 x 1")
			Mounting Gasket)	.22			Valve, Fuel Safety Shutoff -
2	145-0446	3	Gasket, Air Cleaner to		307-1279	1	Electric Use through S/N 518697
_	154 1001	-	Carburetor		149-1861	1	Begin S/N 518698
3	154-1601	1	Manifold, Intake			1	50 Hertz, Spec S
4	149-1353	1	Filter, Fuel	~~	30.7-1302	1	
5	149-1784	1	Pump, Fuel (See Separate Page		502-0433	1	Elbow, Hose
			for Components) (Includes	:24	520-0870	2	Stud, Carburetor to Manifold
			Mounting Gasket)	.25	141-0078	.2	Gasket, Carburetor Mounting
6	149-0003	1	Gasket, Fuel Pump Mounting	₋ 26	526-0063	.2	Washer, Flat - Copper
7			Line, Fuel Pump to Carburetor			_	(1/4" Screw)
	149-1460	1	Use with Electric Fuel Solenoid - Through S/N 51869	27	815-0285	2	Screw, Machine - Round Head W/ET (#8-32 x 5/16")
	140 1505	-1		28	526-0048	2	Washer, Flat - Brass
	149-1735	1	Use with Manual Fuel Solenoid - Begin S/N 518698	.20	320.0040	2	(#8 Screw)
8	502-0003	1	Connector, Inverted Male	29	806-0008	.2	Screw, Machine - Round Head
9	145-0511	1	Adapter, Air Cleaner to				$(1/4-20 \times 5/8")$
-		_	Carburetor	30	812-0087	.2	Screw, Machine - Round Head
10	502-0082	1	Nipple, Solenoid Mounting				(#8-32 × 1-1/2")
11	140-1287	ĩ	Plate, Air Cleaner Base	31	153-0505	1	Bracket, Choke (Includes
12	140-1288	î	Cover, Air Cleaner				Bushing)
13	140-1188	1	Element, Air Cleaner	32	146-0241	1	Shaft, Choke
14	502-0020	1	Elbow, Street	33	153-0504	1	Link, Choke
15	502-0002	1	Elbow, Inverted Male	34	153-0440	ī	Housing, Choke
16	868-0001	2	Nut, Hex (Special)	.35	153-0017	î	Element, Choke
17	850-0040	4	Washer, Lock - Spring (1/4")	36	153-0115	1	Cover, Choke
		4		37	332-0527	1	Terminal, Choke
18	518-0387	1	Retainer, Push-on	38	850-0025	2	Washer, Lock - Spring (#8)
19	140-1551	1	Knob, Air Cleaner			1	1, 3
20	800-0012	1	Screw, Cap - Hex Head	39	502-0175	1	Adapter, Pipe (1/8")
			$(1/4-20 \times 2-1/4")$	40	145-0469	1	Flange

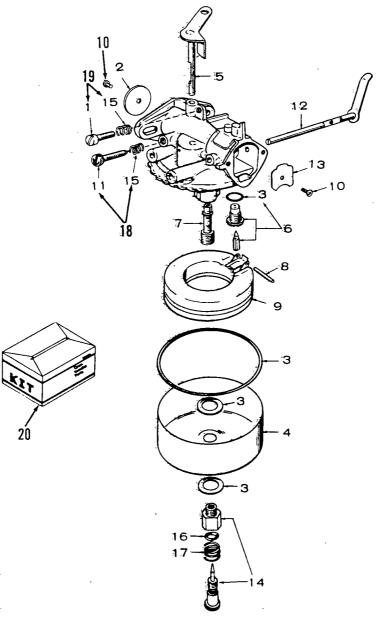
Fuel Pump Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	149-1784	1	Pump, Fuel (Illustrated in	7	149-0672	1	*Spring
			Fuel System Group) (Note:	8	149-0539	1	Retainer, Valve - Fuel Pump
			Replaces 149-0693 Fuel Pump)	9	149-0675	1	*Spr ing
1	NFS	1	Body	10	516-0113	1	Pin, Rocker
2	815-0148	4	Screw, Machine - Hex Head,	11	NFS	1	Body ·
_	010 0170	•	Slotted (#8-32 x 7/8")	12	149-0710	1	Link and Arm, Rocker (Sold
3	815-0147	2	Screw, Tapping - Oval Head,				Only as a Set)
•	010 01.,	_	Cross Recessed (#6-32 x 5/8")	13	149-0003	1	*Gasket - Fuel Pump Mounting
4	149-0096	2	*Valve, Pump - Fuel	14	149-0858	⊲ 1 →	*Gasket, Diaphragm - Lower
. 5	149-0095	2	*Gasket, Valve				Side
6	149-0582	ī	**Diaphragm	15	149-0526	1	Kit, Repair (Includes Parts Marked *)

^{* -} Parts Included in 149-0526 Repair Kit.

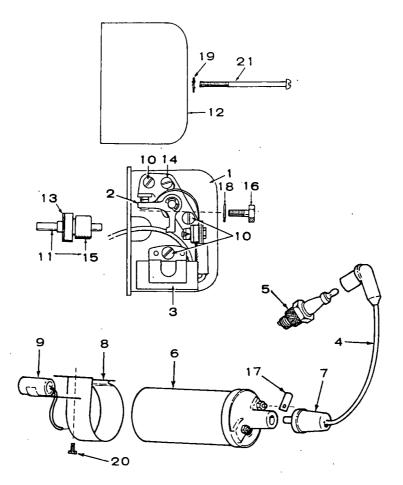
Carburetor Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF	PART NO.	QTY USED	PART DESCRIPTION
	146-0355	1	Carburetor, Gasoline	12	146-0252	1	Shaft, Choke
1	146-0122	1	Screw, Throttle Stop	13	146-0104	1	Valve, Choke
2	146-0119	1	Valve, Throttle	14	146-0102	1	*Needle, High Speed
3	146-0124	1	*Gasket Kit, Carburetor	15	146-0186	-2	Spring, Adjust - Throttle
4	146-0118	1	Bowl, Fuel				Stop Screw and Idle Needle
5	146-0251	1	Shaft, Throttle	16	146-0120	1	Seal, "O" Ring - High Speed
6	146-0145	1	*Valve, Float (Includes Seat				Needle
			Gasket, Valve and Spring)	17	146-0117	1	Spring, High Speed Needle
7	146-0113	1	Nozzle	18	146-0209	.1	Package, Idle Needle
8	146-0111	1	*Shaft, Float	19	146-0261	.1	Package, Throttle Adjust
9	146-0110	1	Float	20	146-0253	1	Kit, Repair - Carburetor
10	146-0109	2	Screw				(Includes Parts Marked *)
11	146-0116	1	*Needle, Idle				,

^{* -} Included in 146-0253 Repair Kit.

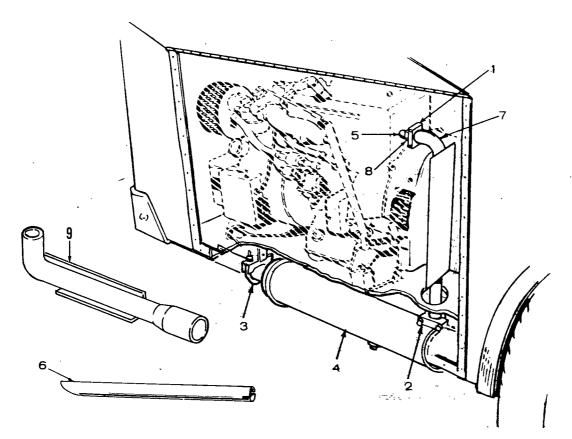
Ignition



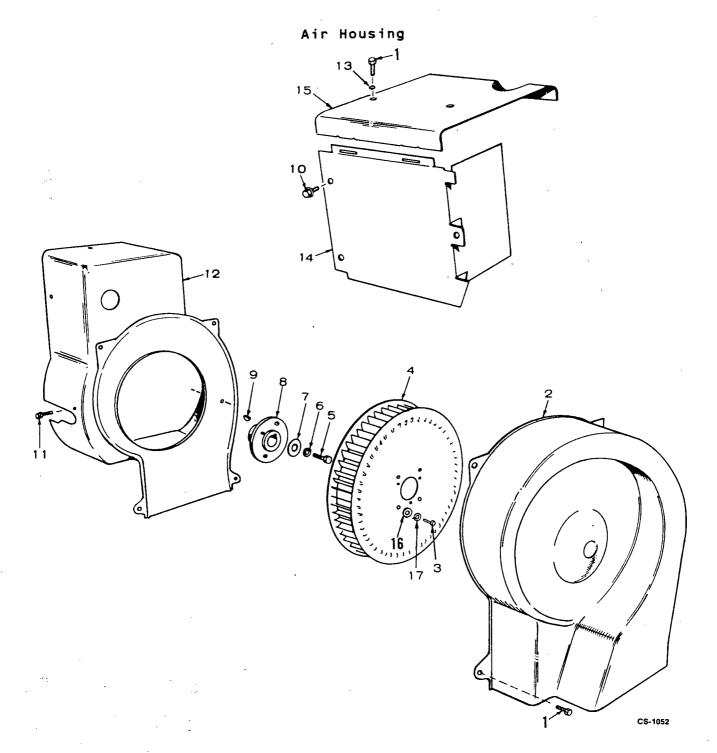
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF	PART NO.	. QTY USED	PART DESCRIPTION
1	160-1241	1	Box, Breaker (Includes Parts	13	160-0461	1	Gasket, Plunger Guide
			Marked *)	14	160-0075	1	*Pivot, Breaker Arm
2	160-0002	1	*Point Set	15	160-0382	1	Diaphragm, Plunger (Part of
3	312-0181	1	*Condenser				Plunger)
4	167-1602	1	Lead, Spark Plug	16	800-0003	1	Screw, Cap - Hex Head
5	167-0291	1	Plug, Spark - Resistor Type				$(1/4-20 \times 1/2")$
6	166-0278	ī	Coil, Ignition	17	332-0527	. 1	Terminal, Choke
7	160-0558	1	Nipple, Rubber - Ignition Coil	18	526-0063	1	Washer, Flat - Copper (1/4" Screw)
8	166-0651	1	Clamp, Ignition Coil Mounting	19	854-0010	1	Washer, Lock - Internal Tooth
9	312-0027	1	Condenser, Suppression			•	(#10)
10	518-0049	3	*Screw, Points and Condenser Mounting	20	815-0350	1	Screw, Tapping - Hex Head (#10-32 x 3/8")
11	160-0553	1	Plunger and Guide (Includes Diaphragm)	21	813-0111	1	Screw, Machine - Round Head (#10-32 x 2-1/4")
12	160-0551	1	Cover Breaker Boy				

^{* -} Parts Included in 160-1241 Breaker Box.

Exhaust System

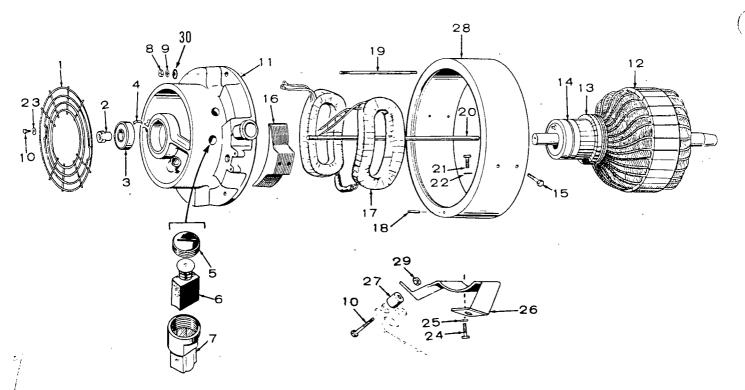


REF NO.	PART QT NO. US		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
2 3	155-1255	Clamp, Muffler (1-5/8") Bracket, Hanger - Muffler	7 8	155-1235 155-1585 331-0038 155-1588	1 1 1 1	Tube, Exhaust (Optional) Tube, Exhaust Nut, Pipe Nipple (3/4") Tube, Exhaust (Includes Heat Shield) Begin Spec S
5	505-0906 1	Nipple, Pipe $(3/4 \times 5")$				



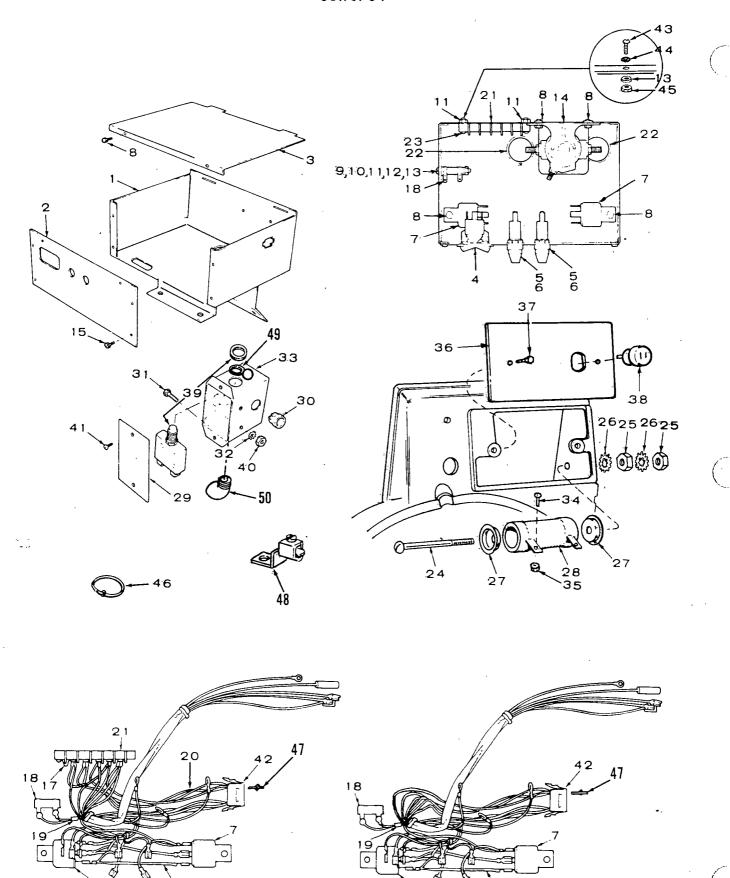
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Screw, Hex Washer Head - Self	8	134-1913	1	Hub
_			Locking (1/4-20 × 3/8")	9	515-0113	1	Key, Woodruff
	821-0009	4	Air Scroll	10	821-0008	4	Screw, Hex Washer Head -
	821-0009	2	Engine Side Cover				Self Lock (1/4-20 x 5/16")
2	134-2726	. 1	Scroll, Air	11	815-0261	1	Screw, Self-locking - Hex
3	800-0004	2	Screw, Cap - Hex Head				Washer Head $(1/4-20 \times 7/16")$
-			$(1/4-20 \times 5/8")$	12	134-3566	1	Cover, Engine
4	134-2777-01	1	Wheel, Blower (With Timing	13	850-0050	2	Washer, Lock (3/8")
•	20, 2, 02	_	Notch)	14	134-3563	1	Shroud, Cylinder Air
5	104-0690	1	Screw, Cap - Hex Head	15	134-3564	1	Cover, Engine Side
•	20.	_	(Special)	16	526-0021	2	Washer, Flat (1/4" Screw)
6	850-0055	1	Washer, Lock - Spring (7/16")	17	850-0040	2	Washer, Lock - Spring (1/4")
7	526-0017	1	Washer, Flat - Brass (7/16" Screw)				•

Generator



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	234-0580	1	Cover, End Bell	15	800-0053	4	Screw, Cap - Hex Head
2	870-0272	1	Nut, Socket Drive (3/8-16)				$(3/8-16 \times 1-3/4")$
3	510-0047	1	*Bearing, Ball		221-0156	2	Shoe, Pole
4 5	232-0596	1	Clip, Retaining – Bearing Cap, Brush Holder	17	222-1728	1	Coil, Field (2 Coils Wired Together)
	212-1219	2	DC Brush	18	516-0103	2	Pin, Roll - Alignment
	212-1217	4	AC Brush Ph.67	19	520-0351	2	Stud, Generator Through
6			Brush	20	520-0871	1	Stud, Armature Through
	214-0100	2	DC	21	800-0028	1	Screw, Cap - Hex Head
	214-0092	4	AC				$(5/16-18 \times 1")$
7			Holder, Brush	22	856-1008	2	Washer, Lock - EIT (5/16")
	212-1218	2	DC Brush		526-0179	2	Washer, Flat (#10 Screw)
	212-1216	4	AC Brush	24	800-0050	2	Screw, Cap - Hex Head
8	862-0015	2	Nut, Hex (5/16-18)	-		_	(3/8-16 × 1")
9	856-0008	2	Washer, Lock - EIT (5/16")	25	850-0050	2	Washer, Lock - Spring (3/8")
10			Screw, Cap - Hex Head	26	403-1065	1	Bracket, Mounting - Generator
	815-0391	2	Begin Spec R (#10-32 x 1/2")				End
	800-0076	2 2	Begin Spec P	27	402-0428	2	Cushion, Vibration
			$(7/16-14 \times 2-1/4")$	28			Frame (Machined and Drilled)
11	211-0366	1	Bell, End (Includes Roll Pins)				Less Coils and Poleshoes
12			Armature (Încludes Parts		210-0444	1	Begin Spec R
			Marked *)		210-0443	1	Spec P
	201-2657	1	120 Volt, 60 Hertz	29			Nut, Hex
	201-2660	ī	220 Volt, 50 Hertz	_•	870-0330	2	Begin Spec S (7/16-14)
13	203-0148	ī	*Commutator (DC)		870-0328	2	Through Spec R (10-32)
14	204-0009	. Ī	*Ring, Collector (AC)	30	526-0115	2	Washer, Flat (5/16" Screw)

^{* -} Parts Included in 201-2657 Armature.



Control

REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	ÙSED	DESCRIPTION	NO.	NO.	ŮSED	DESCRIPTION
		4			221 2222	•	D. I. T. Jackson
1	301-4580	1	Box, Control	22	331-0088	2	Bushing, Insulating Screw, Machine – Round Head
2 3	301-4568	1	Panel, Control	23	812-0081	2	$(#8-32 \times 5/8")$
3	301-4567	1	Cover, Control Box Spec P and R	24	812-0162	1	Screw, Machine - Round Head
	301-4966	1	Begin Spec S (with Schematic)	24	012 0102	-	$(1/4-20\times3")$
4	308-0383	1	Switch, Start-Stop	25	862-0001	2	Nut, Hex (1/4-20)
5	321-0175	2	Holder, Fuse	_	853-0013	2	Washer, Lock - EIT (1/4")
6	321-0174	2	Fuse, 5 Ampere	27	304-0006	2	Washer, Centering
7			Relay, Ignition	28	353-0049	1	Resistor (10-0hm, 45 Watt)
	307-2562	2	#*Spec P and R	29	301-4573	1	Cover, Output Box
	307-2562	3	†Spec S	30	508-0160	1	Bushing, Output Box
8	821-0004	6	Screw, Cap - Hex Head Locking	31	815-0172	2	Screw, Cap - Hex Head
^	010 0007	4	(#10-32 × 5/16")	22	BE6-0003	2	(#10-32 × 1")
9	812-0087	1	Screw, Machine - Round Head	32 33	856-0003 301-4579	1	Washer, Lock - EIT (#10)
10	304-0580	1	(#8-32 x 1-1/2") Insulator, Resistor Mounting		815-0001	2	Box, Output Screw, Machine - Binder Head
11	870-0221	3	Nut, Hex (W/ET) (#8-32) -	54	013 0001	2	(#6-32 × 1/4")
11	070 0221	J	Spec S use 1	35	870-0183	2	Nut, Hex (#6-32)
12	508-0015	1 .	Washer, Fibre	36	301-4584	ī	Cover, Adapter Outlet
13	526-0048	î	Washer, Flat (#8 Screw)	37	821-0004	2	Screw, Cap - Hex Washer Head
	020 0040	•	Spec S use 2	•		_	(#10-32 × 5/16")
14			Relay, Start Solenoid	38	508-0200	2	Bushing, Terminal
	307-1498	1	Spec P and R	39	320-0544	1	Breaker, Circuit (Includes
	307-1617	1	Spec S				Knurled Nut) – 60 Hertz
15	815-0350	4	Screw, Cap - Hex Head Slotted	40	870-0053	2	Nut, Hex (#10)
			(#10-32 × 3/8")	41		_	Screw
16		_	Harness, Wiring		812-0076	2	Round Head - Through Spec
	338-1112	1	Prior to Serial #C780310524		000 0000	_	R (#8-32 x 5/16")
			During Spec R (Includes Parts Marked *)		809-0030	2	Round Head (#8 x 1/4") Begin Spec S
	338-1168	1	Begin Serial #C780310524	12	323-0440	1 *	#tHousing, Socket
	330 1100	1	Through Spec R (Includes		815-0238	i	Screw, Machine - Round Head
			Parts Marked #)	40	010 0200	•	(ET-8-32 × 7/16")
	338-1266	1	Spec S (Includes Parts	44	853-0005	1	Washer, Lock (ET-#8) -
	333 1233	•	Marked †)			_	Begin Spec S
17	332-1043	1	*Jumper, Copper	45	871-0007	1	Nut, Hex (#8-32) - Begin
18			Resistor, Fixed				Spec S
	304-0735	1 ,	*# 175-Ohm, 5 Watt - Spec P,	46	332-0942	1	tTie, Cable - Hi-Tension Wire
			R & S	47	323-0488	6	t#Pin, Connector - Female
	352-0167	1	† 89-Ohm, 5 Watt - Spec S	48	332-0147	2	Terminal, Solderless (#10)
19	357-0030	1 *	#†Rectifier, Diode				50 Hertz
20	338-1111	1	*Harness, Wiring - Terminal	49	517-0132	1	Plug, Output Box (7/16")
			Block to Remote Socket			_	50 Hertz
			Housing	50	331-0010	1	Connector - 90° (1/2")
21	332-0604	1	*Block, Terminal (5 Place)				60 Hertz

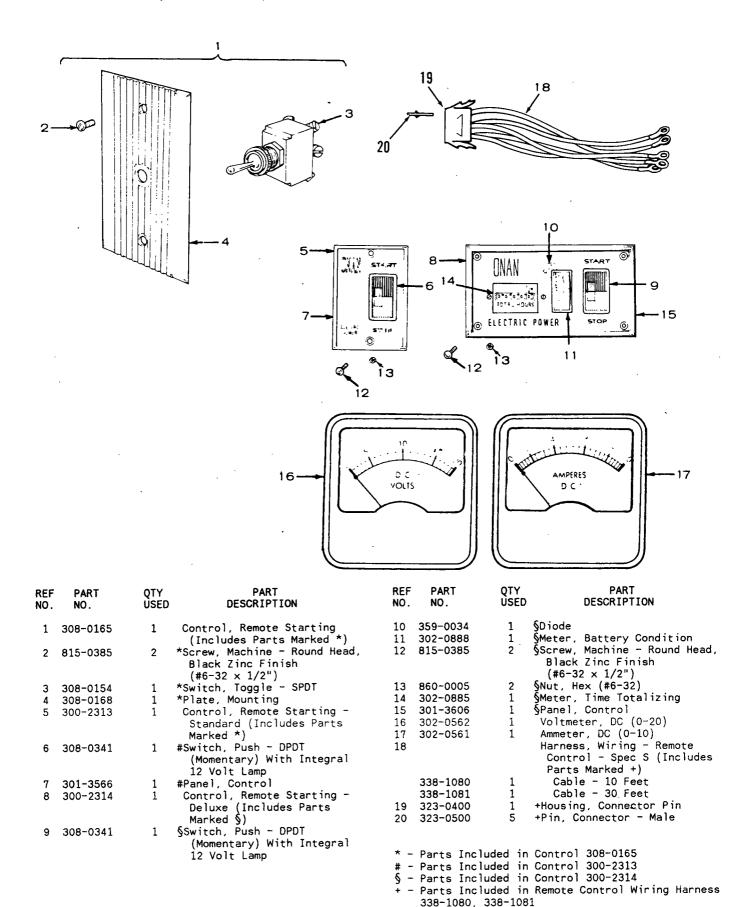
^{* -} Parts Included in 338-1112 Wiring Harness. # - Parts Included in 338-1168 Wiring Harness. † - Parts Included in 338-1266 Wiring Harness.

OPTIONAL EQUIPMENT SECTION

This section contains parts listing of factory installed options.

NOTE: Options may not be applicable to all models; for field installations, additional parts are usually required.

Remote Starting Control - Optional Equipment (Used with Three Wire Start Circuits Only)



Labels, Paint and Thread Sealant

REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	98-1100 525-0305	1	Kit, Label - General Service Touch-up Paint (Pressurized Can) Green (13 oz)	;	518-0452	. 1	Sealant, Thread (50cc. Bottle)

SPEC .

16017P

FOR STANDARD PARTS REFER TO CATALOG 924-0222

KEY NO. ___

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. ____

611-1140-01

PART NO.	QTY	. DESCRIPTION	PART NO. QTY.	DESCRIPTION
	r i nati			
510-0043	1	Ball, Qil By-Pass Spring		
402-0428	4	Cushion, Vibration - Mounting		
518-0006	1	Clip, Governor Link to Carb		4
332-0142	1	Terminal, Ground		
337-0049	1	Strap, Ground		
332-0942	1	Tie, Cable (Hi-Tension Wire)		erioù an de la company de La company de la company d
338-1168	1	Harness, Wiring - Control		
	*.	(Includes Parts Marked +)		46.
357-0030	1	+Rectifier, Diode		
323-0440	1	+Housing, Socket (Plug)		
307-1575	- 2	+Relay, Ignition		
332-1445	16	+Tie, Cable		
304-0735	. 1	+Resistor, Fixed (175 Ohm,		
		5 Watt)	and the second s	V = V = 0
338-0479	1	Harness, Wiring - Brush		
* *		Terminal		
338-1082	1	Harness, Wiring - Remote		
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				. v
16.				

SPECIAL	PARTS L	ST FOR MODEL_	3.04	IJ-1R	SPEC_	16017R	
	FOR ST	ANDARD PARTS P				KEY NO	7. 1.5
	(PARTS C	ATALOG ALSO CONTAIN	NS COMPONE	NTS FOR MAJO	OR OPTIONAL FI	EATURES LISTED B	BELOW)
		W	RING DIAG	RAM NO.	611-	1140-01	
PART NO.	QTY.	DESCRIPTION	4.	PART NO.	QTY.	DESCRIPTION	, <u>;</u>
510-0043 402-0428	1 Ball 4 Cush	, Oil By-Pass Spri ion, Vibration - M	ng Iounting				
518-0006		Governor Link to					
332-0142	1 Térm	inal, Ground					, Y
337-0049	1 Stra	p, Ground Cable (Hi-Tension	Wirel				
332-0942 ·* 338-1168	1 Harn	ess, Wiring - Cont	rol				
8	(1	ncludes Parts Mark		s .	ar and a second	*	
357-0030		ifier, Diode	• • • • • • • • • • • • • • • • • • • •		•		
323-0440 307-1575 •		sing, Socket - (Plu Ly, Ignition	ig)	·			
N	l6 +Tie,	Cab1e				a,	
304-0735		stor, Fixed (175 (Ohm,		, constants :		,
338-0479		Watt) ness, Wiring - Brus	sh	\		•	
	Τe	erminal		Tanga (ag			
338-1082	1 Harr	ness, Wiring - Remo	pte	•		, /	
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SPECIAL	PARTS I	IST FOR MODEL	3.0 AJ-1R	SPEC	160178
	FOR S	TANDARD PARTS REI	FER TO CATALOG.	924-0222	KEY NO
	(PARTS	CATALOG ALSO CONTAINS			
			NG DIAGRAM NO.	X	
ART NO.	QTY.	DESCRIPTION	PART NO:	ату:	DESCRIPTION
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3.0AJ-1R SPECIAL PARTS LIST FOR MODEL .

16018P*

FOR STANDARD PARTS REFER TO CATALOG 924-0222

KEY NO. ___

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 611-1140-01

PART NO	. QTY	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	a departura esta de la composição de la co				
510-0043	3 $\sqrt{1}$	Ball, Oil By-Pass Spring			
402-0428	M.	Cushion, Vibration - Mounting			
518-0006		Clip, Governor Link to Carb			
332-0142	//	Terminal, Ground			
337-0049	I.	Strap, Ground		9 g	
332-0942		Tie, Cable (Hi-Tension Wire)			
338-1168		Harness, Wiring - Control			
000 1100	,	(Includes Parts Marked +)			i,
357-0036)—1	+Rectifier, Diode			
323-0440		+Housing, Socket (Plug)			
307-1575		+Relay, Ignition		-3	
332-1445		+Tie, Cable			
304-0735		+Resistor, Fixed (175 Ohm,			
	-	5 Watt)	·	•	
338-0479	· 1	Harness, Wiring - Brush			
000.		Terminal			
505-0011	1 1	Elbow, Street - Oil Drain			
505-0054		Plug, Oil Drain			No. 1
155-1586		Tube, Exhaust	,		
403-1379		Tray, Generator Set Mtg.			•
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SPECIAL	FOR S	LIST FOR MODEL TANDARD PARTS CATALOG ALSO CONT	REFER TO	CATALOG_	production of the second secon	16018R KEY NO EATURES LISTED BELOW)
			WIRING DIA	GRÅM NO	611-1	140-01
PART NO.	OTY.	DESCRIPTION		PART NO.	оту.	DESCRIPTION
304-0735 338-0479 505-0011 505-0054 155-1586	4 Cus 1 Cli 1 Ter 1 Str 1 Tie 1 Har 1 +Rec 1 +Hou 2 +Rel 16 +Tie 1 +Res 1 Har 1 Ell 1 Plu 1 Tub	1, Oil By-Pass Sphion, Vibration - p, Governor Link minal, Ground ap, Ground , Cable (Hi-Tensi ness, Wiring - Co Includes Parts Matifier, Diode sing, Socket (Pluay, Ignition , Cable istor, Fixed (175 Watt) ness, Wiring - Breminal ow, Street - Oil ag, Oil Drain be, Exhaust	Mounting to Carb on Wire) ontrol arked +) 5 Ohm, rush Drain			
403-1379	1 Tra	ny, Generator Set	ricg.			
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				DIAGRAM NO		
PART NO.	QTY.	DESCRI	IPTION >	PART NO	. ОТҮ.	DESCRIPTION
Recreatio	nal Vehic	le				
403-1379		erator	g-Engine/Gen-			
505-0011	1 E	1bow, Street (1/4 x 90 ⁰)	-Oil Drain	•		
505-0054		lug, Oil Dra:	in			
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